

**Primary Battery File**

**National Archives, Washington D.C.**

**Record Group 77**

**Correspondence of the Chief of Engineers**

**Entry 103**

**File, Fort, Battery:**

**37221**

**Ft. Monroe**

**Btty Parrott**

U. S. ENGINEER OFFICE,  
166 GRANBY STREET,

Norfolk, Va., January 31, 1901.

Brig. Gen. John M. Wilson,  
Chief of Engineers, U. S. Army,  
Washington, D. C.

General:-

In accordance with the Department's instructions contained in the second indorsement, dated October 23, 1900, on file No. 35391/7 I have the honor to submit herewith an estimate of the cost, with detail plans and sections, in a separate package, for the construction of a battery to consist of two 12-inch B. L. Rifles, on disappearing carriages, L. F., model 1897, on the beach-front near the light-house at Fort Monroe, Va., as provided in the approved project for the defense of Hampton Roads, Va., dated July 18, 1899.

The following tracings relating to the above-mentioned battery will be found in the separate package:-

Sheet 1.- Detail plan and sections of proposed battery.

Sheet 2.- Plan of drainage of proposed battery.

✓ Sheet 3.- Location of borings made at site recommended for proposed battery.

✓ Sheet 4.- Record of borings made at site recommended for proposed battery.

✓ Sheet 5.- Plan of piling for gun platforms.

Sheet 6.- Showing change in site of battery recommended.

The plans submitted follow those of the Board of Engineers for

the armament noted, with the latest adopted improvements for electric wires, conduits, and other minor details provided for in the modified design for 10-inch B. L. Rifle emplacements, published with Mim. No. 36.

The subject of drainage has been given considerable study, and the plan presented, it is thought, will properly collect and carry off all rain water falling on the work. In brief, the system is to be composed of 8-inch terra cotta pipe under-ground from the exterior wall of main work to the toe of exterior slope to carry off water collected in the intercepting basins from the open surface drains on the parapet and discharged into the former through inclined branches of 4-inch cast-iron pipe run as shown. For the counter-weight walls, 4-inch cast-iron is to be put under-ground and into these lines through intercepting basins and down spouts, the water collected by the open surface drains on the platforms will be discharged.

The record of the borings made will show that at a depth of 15 feet below mean low water the material is very soft. Between that depth and -26 feet the borings show sand and mud mixed, and from the latter depth to -48 feet, sand and gravel, blue mud being encountered at about -49 feet, and to this depth it is thought the piles under the gun platforms should penetrate in order to prevent settlement. To reach that level, piles about 60 feet in length are estimated for.

The stratum of blue mud underlying the site proposed for the battery, at a depth of 49 feet below mean low water, seems to be of sufficient consistency to sustain the required weight, when the added friction of the piles driven through the sand and gravel above is taken into consideration.

The settlement of the scarp of the water battery near by the proposed battery site is noticeable and traces of settlement exist in some of the modern works. Under these conditions, it would not seem to be advisable to undertake the construction of this battery without driving piles under the gun platforms.

The proposed arrangement of the piling is shown on the tracing No. 5. It is intended that the gun platforms shall be built independently of the main work, so that should settlement occur at any point therein, the platforms would not be involved.

The location given for the battery on the map accompanying the project of the Board of Engineers is shown on the tracing No. 6 by a broken line. It will be observed that if the battery is constructed in the approved position the exterior slope on the left flank will extend beyond the mean low water line, and as there is no protection from wave action, the first storm would cut away about one-half or more of the sand cover. To overcome this objection, it is recommended that the left flank be thrown back slightly and that the battery occupy the site indicated by full lines on the above-mentioned tracing. Even with this location it will be necessary to protect the exterior slope on the left flank by a concrete wall, as the toe will go out beyond the mean high water line. The change recommended in the site will not affect materially the fields of fire of the guns. I have included items in my estimate for building a wall for this purpose, to be 150 feet long.

The estimated cost of constructing the battery is as follows:-

U

Ma  
En  
te  
dc

Cc

PAI

THA

E S T I M A T E.

Setting derricks, engines, concrete mixers, stone bins, water supply, etc.,	\$ 1,200.00
500 R.R.Ties, yellow pine, for side track, etc.,	250.00
@ 50¢ each,	60.00
10 Kegs R.R.Spikes, @ \$6.00,	60.00
Loading,hauling and ramming about 7,800 cu.yds.of sand for fill to raise site to reference 10', @ 50¢,	3,900.00
150 cu.yds. of Portland concrete in wall at north end to protect foot of slope, @ \$7.50 per cu.yd.	1,125.00
Excavating for foundation, making boxing, putting up sheathing, jetting boards 8 feet long in front of wall,	800.00
Building catch basins and manholes and putting in drain pipe before commencing main work,	500.00
Putting up and removing sheathing at main work and platforms,	2,500.00
9,000 cubic yards of Portland concrete in main work and platforms, @ \$7.75 per cubic yard,	69,750.00
Setting beams, ring bolts, platform bolts, base rings, etc.,	1,000.00
Mixing and putting on about 3,250 square feet of water-proofing, @ 6¢ per square foot,	195.00
Setting tile against vertical wall and making rubble stone drains,	400.00
Cutting and setting stone lintels, hinge blocks, etc., for doors, windows, etc.,	625.00
Setting columns, iron gates, pipes through concrete, etc.,	250.00
Fitting centers and forming two sets of steps over arch in rear of platforms,	360.00
Putting down about 4,820 square feet of granolithic on platforms, floors, etc., @ 35¢ per square foot,	1,687.00
Putting up pipe railing, making doors, windows, boxing, etc.,	300.00
Setting cranes, making and setting ladders, etc.,	135.00
Dressing and whitewashing inside walls, cutting inside drains, etc.,	150.00
Painting doors, windows, trolley track, piping, lifts, etc.,	100.00
8,000 cubic yards of sand in slope, @ 80¢ per cu. yd.	6,400.00
285 cubic yards of clay on slope, @ \$1.00 per cu.yd.	285.00
285 cubic yards of soil on slope, @ \$1.00 per cu.yd.	285.00
2,545 square yards of sod on slope, @ 50¢ per sq. yd.	1,272.50
120,000 pounds steel I and channel beams, braces, bolts, etc., @ 3¢ per pound,	3,600.00
28 Platform bolts, @ \$5.25 each,	147.00
24 Platform bolts, @ \$5.00 each,	120.00
8 Ring bolts, @ \$6.50 each,	52.00
1,000 pounds bar iron for steps, ladders, etc., @ 3¢ per pound,	30.00
12,000 pounds Cast-iron columns, grating, covers, etc., @ 2-3/4¢ per pound,	330.00
carried forward,	\$97,808.50

	Brought forward,-----	\$ 97,808.50
550 feet 2-inch galvanized-iron pipe, @ 15¢ per ft.		82.50
300 feet 1-1/4-inch galvanized-iron pipe, @ 12¢ per foot,-----		36.00
500 feet 1-inch galvanized-iron pipe, @ 8¢ per ft.,-----		40.00
Mouth pieces for 1-inch pipe,-----		26.00
Fittings and foot-plates,-----		35.00
520 feet C.I.Drain pipe, 4-inch, @ 20¢ per foot,--		104.00
50 feet C.I.Drain pipe, 2-inch, @ 12¢ per foot,--		6.00
Fittings, ells, tees, packing, etc.,-----		50.00
7,720 square feet Porous T.C.Tile, 4-inches thick,-----		617.60
@ 8¢ per square foot,-----		80.00
400 Linear feet 8-inch T.C.Pipe, @ 20¢ per foot,--		12.00
12, 8-inch T.C.Ells, @ \$1.00 each,-----		6.00
6, 8-inch T.C.Tees, @ \$1.00 each,-----		360.00
60 Piles, 60 feet long, @ \$6.00 each,-----		600.00
Handling and driving 60 piles,-----		
36,000 feet B.M., good merch. Y.P.Lumber, @ \$15.00 per M feet B.M.,-----		540.00
32,728 feet B.M., good merch. Y. P. Lumber, dressed one side and both edges, @ \$16.50 per M ft.B.M.		540.00
6,000 feet B.M., #1 Flooring, lumber for frames, dressed, heart, @ \$22.00 per M feet B. M.,-----		132.00
30 barrels Trinidad asphalt, @ \$6.00 per barrel,-----		180.00
Labor on placing asphalt, etc.,-----		300.00
20 barrels N. C. Tar, @ \$5.00 per barrel,-----		100.00
Hardware, nails, hinges, brass locks, bolts, window fastenings, etc.,-----		150.00
9 pairs iron gates, @ \$10.00 per pair,-----		90.00
4 Cranes, with drum, blocks, rope, etc., complete @ \$120 each,-----		480.00
5,000 Hard red bricks, @ \$10.00 per M,-----		50.00
2 Trolley systems with track, trolleys, blocks, etc., complete in position, @ \$500.00 each,-----		1,000.00
2 Chain lifts with receiving and delivery tables, complete, @ \$850.00 each,-----		1,700.00
2 Electric motors for lifts, with necessary connections, complete in position, @ \$750.00 each,-----		1,500.00
Labor and material wiring two emplacements, including cables, wire, lamps, switches, etc., complete,-----		2,000.00
Storage battery, switch-board and all the necessary appliances, complete,-----		2,000.00
2 Telephones, with pipes, wire connections, etc., complete,-----		300.00
Engine, boiler and dynamo, complete,-----		3,500.00
300 Tons Bituminous coal, @ \$3.00 per ton,-----		900.00
3 Urinals,-----		
2 Seats, with connections, Plumbing in-----		350.00
2 Wash-bowls, Lavatory,-----		
		\$115,675.60
Contingencies 10%,-----		11,567.56
Total,-----		\$127,243.16

The Department, by letter dated November 9, 1900, 37221, made a provisional allotment of \$125,000.00 for building the battery which forms the subject of this communication. As sand for the parapet is not easily accessible, and other features in detail differ considerably from previous work of this description, it is believed that the allotment should be increased to the amount estimated.

Respectfully submitted,

U. S. Army.

6 inclosures, in sep. pkge.

Through:-

Colonel Peter C. Hains,  
Corps of Engineers, U. S. Army,  
Division Engineer, Southeast Division.

15th. Indorsement.  
J. S. Engineer Office,  
Baltimore, Md., 1901.

Respectfully transmitted to  
Major James B. Quinn, Corps of  
Engineers, U.S.A., inviting at-  
tention to the foregoing in-  
dorsement.

*Peter C. Hains*

U.S.A.,  
Corps of Engineers: S.E. Div.  
Div. Eng. S.E. Div.  
Recd. C. O. Norfolk, Va., May 28, 1901.

16th indorsement.  
Engineer Office, U.S. Army,  
Norfolk, Va., June 6, 1901.

Respectfully returned to  
the Chief of Engineers, U. S.  
Army, as directed in the 14th  
indorsement hereon.

*James B. Quinn*  
Major, Corps of Engineers,  
U. S. Army.

1452 F.M.  
4 in clos. accompe., 6 in sep. pkge.  
CHIEF OF ENGRS. JUN 7 1901

37221

1901

WAR DEPARTMENT Norfolk, Va.

JANUARY 21 1901

6070 Files

RECEIVED OFFICE CHIEF OF ENGRS. JUN 7 1901

Spec. Engr. 11-19 accounts  
Spec. Engr. 13-15, 18 & 19 in the Files, D. S. S.

Quinn  
Maj. James P.

See compliance with S. O. 11-19  
dated Oct. 23, 1900

Submits estimate & plans for the  
construction of 2 magazines for the

"B. R. R. disappearing carriage" on  
the track front near the light

house at Fort Monroe, Va. - 11-19-00  
for which a provisional allowance

of \$125,000 was made  
of \$11-17-02

This allotment should be increased  
to the amount of this estimate

Recd Engr's Office Radio FEB 2 1901  
Recd Engr's Office Radio MAR 9 1901

Recd Engr's Office Radio FEB 2 1901  
Recd Engr's Office Radio MAR 9 1901

U. S. Engineer Office,  
Baltimore, Md.,  
Feb'y. 25, 1901.

Respectfully submitted to the  
Chief of Engineers, U.S.A.

The project and plans for  
this battery were received at this  
office on February 2nd. The

plans provided for driving a cert-  
tain number of piles under the gun  
platform only, resting the con-  
crete of other portions of the

work on the sand. I regarded this  
construction as so objectionable  
that I returned it to Major Quinn

with a request that he make an  
estimate for piling the entire  
foundation. I inclose his reply  
thereto.

So far as the general plan of  
the battery is concerned, it seems  
to follow the typical one for the  
10-inch emplacement, modified to  
suit the 12-inch.

The drainage arrangements seem  
to be satisfactory though it is  
not stated of what the waterproof-  
ing is to be composed. The method

of preventing infiltration of water  
through the concrete, adopted on  
the underground railway of New

York, would seem to be desirable  
in this case in order to insure  
dry magazines. It consists of

sheets of asbestos paper laid in  
at asphalt.

It will be seen upon referring  
to the record of the borings that  
there is a soft stratum of mud

underlying the sand at a depth be-  
low low water of about 16 feet.

This soft stratum has a thickness  
of about 12 feet. Below the soft  
stratum which reaches to a depth

of about 28 feet, there appears to  
be sand and gravel down to about

12 feet and gravel down to about

Plan of driving piles through  
this underlying bed of sand, re-  
quiring the piles to be 60 feet

long, and driving them with the  
water-jet, is not, in my opinion,  
a good one. If piles are to be

used, I am of the opinion that  
the water-jet process for driv-  
ing them should not be adopted,

at least not for the entire  
distance to be driven. It will  
be found that when the points

of the piles reach the second  
stratum of sand and gravel the  
resistance of the piles to pen-  
etration will be very great, and

no good results will be accom-  
plished by driving them through  
it.

The distribution of the piles  
under the foundation, in my opin-  
ion, is faulty; some of them are

too close together and some too  
far apart. The load which they  
are expected to bear (24 tons)

cannot be equally distributed  
by the methods proposed. This  
load is a rather heavy one for

the piles to bear under the  
conditions that will exist in  
this work. Major Quinn propos-

es to cut them off at 6 feet  
above low tide. As the mean  
rise and fall of the tide at

Fort Monroe is only about 2 1/2  
feet, it will be seen that 3 1/2  
feet of these piles will be a-

bove high water. Such construc-  
tion is, in my opinion, inadmiss-  
ible. To cut the piles off at

the level of low water and  
surround their heads with  
sufficient concrete to hold  
them in place, would add greatly  
to the cost of construction:

mend, in lieu of the pile founda-  
tion, that a bed of concrete  
about 4 feet thick be laid over

the entire area as far back as  
the rear wall, but not including  
the passage behind the battery;

and that steel beams (about 10")  
be bedded in this concrete so  
as to form a foundation similar

to that used in the soft founda-  
tions of the high buildings  
in Chicago. The concrete in

this case can be started at a  
bout reference (6) above zero.  
Such a construction will be, in

my opinion, cheaper than a pile  
foundation properly built, as  
the reference of the magazine  
floors cannot be set lower than

about where Maj. Quinn has lo-  
cated them, viz., at reference  
(10).

The extension of the seawall  
is an absolute necessity; but  
the price estimated by Major

Quinn (\$41.78 per lin ft.)  
seems to be excessive. I do  
not remember what the sea wall

south of the wharf cost, but I  
am of the impression that it  
was less than \$20. per lin. ft.

A cheaper construction than  
that proposed could be made to  
answer the purpose.

To sum up: I do not approve  
of the pile foundation suggest-  
ed by Maj. Quinn. If a pile

foundation is to be used the  
piles should be cut off at a-  
bout the level of low water and

from thence upward the construc-  
tion would be of concrete. In  
lieu of it I recommend that a

bed of concrete 4 feet thick be  
laid under the entire masonry.

This concrete to start at reference (6) and be strengthened by steel beams bedded in it. The importance of keeping the gun platforms absolutely level and free from unequal settlement will in my opinion justify the expense. The sea wall should be constructed and the fill behind it made before the battery is begun if practicable. The material for fill could be pumped from the bed of the bay, about 500 or 600 feet beyond the wall.

*S. E. Quinn*  
Col., Corps of Engineers, U.S.A.,  
Div. Eng. S. E. Div.  
1 inc. add'l.

*2d indorsement.*

**Office Chief of Engineers,**  
U. S. ARMY.

February 28, 1901.

Respectfully returned to Major Quinn, inviting attention to the 1st indorsement.

The cutting off of the piles at such a high level would be likely to result in rotting off near the tops and subsequent settlement. If the foundation is not on piles it is thought to be unsafe to fill in sand and then build upon the fresh filled material. This has been tried at a number of batteries, with very bad settlement and cracks in concrete as the result.

If the foundation suggested

by the Division Engineer be adopted, ample provision must be made to prevent the washing out of sand from under the battery, as occurred at Galveston in the hurricane of September, 1900.

For a seawall exposed to the direct attack of heavy surf, a form of riprap protection, using of large stone, is generally less expensive than a concrete structure, and is less likely to be destroyed by undermining.

As a final conclusion of this difficult and troublesome question the following is adopted, and Major Quinn is requested to submit an estimate for carrying it out: (1) Build a riprap seawall, either on the lines shown on the tracing, or a little nearer the battery. (2) Fill behind this with sand, the filling being prevented from washing out through the rip-rap wall by a tight line of triple-lap sheet-piles driven as deep as the locality and reasonable cost permit. (3) cover the space between the battery and seawall with riprap, which should continue up the exterior slope to a level above that ever reached by waves. (4) Build the foundation suggested by the Division Engineer, placing the bottom of the concrete, however, on the surface of undisturbed sand, and at no place on recent fill, and crossing the iron beams and splicing them so as to be as stiff as possible. (5) When this is done, load this foundation floor uniformly with sand to a depth of 10 or 12 feet, and allow

it to stand. (6) At a number of points in this sand cover have vertical iron rods, of which the lower ends are firmly bedded in the concrete foundation. The exact level of the top of each of these rods should be determined before any sand fill is put in place, and should be remeasured once a month, and reported in the monthly reports. (7) If no settlement is shown, the battery can be built after the lapse of 6 months. If settlement does occur, the foundation will have to be loaded to a greater depth with sand, till a condition of stability is attained. (8) It is thought that the suggestion of the Division Engineer, that the sand should be taken from the channel, not less than 500 to 600 feet from the wall, is the only solution of the question of supply of sand for parapets and loading of platforms. (9) When the sand is removed from the platforms it should be at once piled up where it is to form the parapet, and before any extensive concrete work is done the iron-rod benchmarks should be tested for some months to see that the shifting of the weight of sand has not again produced motion in the battery platforms.

To be returned.  
By command of Brig. Gen. Wilson:

3-2-1  
7

*Thomas V. Alford*  
Major, Corps of Engineers.

Through Col. **PETER C. HAINS**,  
Corps of Engineers,  
Division Engineer, Southeast Division.

3<sup>rd</sup> indorsement  
U. S. ENGINEER OFFICE,  
612 ST. PAUL ST., BALTIMORE, MD.

March 2<sup>nd</sup> 1901.

Respectfully transmitted  
to Major James R. Quinn  
Corps of Engineers, U. S. A.,  
inviting attention to the  
preceding indorsements.

*Peter C. Hains*

Colonel Corps of Engineers, U. S. A.  
Division Engineer, Southeast Division.

Recd. 5 C. G. Hains, 25 March 1901

4th indorsement.  
U. S. Engineer Office,  
Norfolk, Va., March 25, 1901.

Respectfully returned to the  
Chief of Engineers, U. S. Army.

The accompanying tracing is believed to show the points detailed in 2nd indorsement hereon. The ~~detailed~~ estimate for the battery with foundation is \$160,336.81. Detailed estimate is herewith. The sea-wall with back fill amounts to \$27,505.50; total cost \$187,842.31.

Since the substitution of a concrete and steel beam foundation will necessitate changes in the drawings of the battery below reference (10), these drawings have been retained and will be revised and transmitted upon receipt of notification that foundation is approved.

ENGINEER OFFICE, U. S. ARMY,

ROOM 2, CUSTOM HOUSE,

Southern Bell  
Telephone 1631.

Norfolk, Va., August 12, 1903.

Brig. Gen. George L. Gillespie,  
Chief of Engineers, U. S. Army,  
Washington, D. C.

General:-

1. In compliance with Department Letter of May 25, 1903, 37620, I have the honor to transmit, in separate package herewith, revised plans for the two 12-inch Emplacements at Fort Monroe, Va.

2. These plans adhere <sup>closely</sup> ~~exclusively~~ to the revised type drawings, the field of fire of each gun, being in my opinion, the best that can be obtained. The principal <sup>difference from</sup> ~~difficulty~~ in the type and plans, is in the extreme right flank, where there is a room already constructed.

3. The estimate for the completion of this battery is as follows:

To complete sea-wall in front of battery.

Driving piles, putting in stone, etc.,-----\$ 5,000.00  
Hauling and placing sand filling in rear of wall, 9,244.00=\$14,244.00

For altering and increasing size of foundation.

Cutting out bolts,-----\$ 240.00  
Removing platform and cutting well in foundation, 175.00  
Cutting concrete to change catch basins and drainage in foundation,----- 200.00  
Moving sand and enlarging site to increase foundation,----- 315.00  
840 cubic yards of concrete in foundation and wall in rear, @ \$7.50 per cubic yard,----- 6,300.00=\$ 7,230.00

## Main work above reference (10) and sand parapet.

Painting iron work,-----	\$	275.00	
Setting up derricks, engines, etc.,-----	\$	500.00	
Sheathing, etc.,-----			3,002.62
13,428 cubic yards of portland concrete, mixed, placed and rammed in position, @ \$7.50 per cubic yard,-----			100,720.00
30,200 square feet of granolithic work, @ 25¢ per square foot,-----		7,550.00	
Ransom bars,-----		2,000.00	
Labor handling and setting steel bars,-----		350.00	
10,500 square feet of partition tile, in place,--		2,055.00	
Water proofing,-----		750.00	
50,000 hard burnt brick, laid in position, @ \$20 per M,-----			1,000.00
17,400 ft. B.M., lumber for magazine roof, @ \$25 per M ft. B.M.,-----		435.00	
Carpenters labor putting up same,-----		350.00	
2,886 square feet of copper for roof, @ 22¢ per lb.,		578.16	
Putting copper roof in place and hanging gutter,--		115.44	
Hold down bolts in place,-----		412.00	
6 ring bolts, complete with rings,-----		310.00	
Steel doors, complete with hinges,-----		280.00	
4 sets steps,-----		700.00	
23 steel columns, complete,-----		460.00	
Steel I-beams and columns in place,-----		1,334.17	
4 cranes, complete, with drum, blocks, rope, etc.,--		480.00	
1,100 feet of 2-inch galvanized-iron pipe, for railing, complete with all necessary fittings,		825.00	
300 lineal feet of 4-inch cast-iron drain pipe, @ 20¢ per lineal foot,-----		60.00	
16 cast-iron catch basins,-----		48.00	
4 chain ammunition hoists, complete, in position with motor, etc.,-----		8,800.00	
290 lineal feet of trolley track, complete with blocks,-----		550.00	
Taking down sheathing and dressing walls,-----		300.00	
Whitewashing walls, inside of magazines,-----		150.00	
Painting exterior walls of battery with two coats of paint,-----		450.00	
Hardware, nails, locks, etc.,-----		275.00	
Building slope,-----		17,662.50	
Electric plant,-----		14,720.00	
300 tons of bituminous coal, @ \$3 per ton,-----		900.00	
Plumbing in Lavatory,-----		350.00	\$168,119.
			20406.
Contingencies,-----			\$210,000.
Balance available from allotments of November 9, 1900, (37221) and May 8, 1901, (37221)-----			108,000.
Additional amount required,-----			102,000.



3722/2  
41  
WAR DEPARTMENT

3443.

Norfolk, Va.,  
August 12th 1903.

WINSLOW, Capt. E. Eveleth:

In compliance with Dept. letter of May 25, 1903, (37620), its plans and estimates (revised) for two 12-inch em-  
placements at Ft. Monroe, Va. Addl. amount required for  
letion, \$102,000.

2. in Major Files, S. 58, & 290  
1. cl. E.D. (Facing) in  
sep. roll

REPRODUCED AT THE NATIONAL ARCHIVES

*File*  
*7/11*

*Apr 21, 1904 letter to Capt Winslow*  
*Process from*  
*97*

RECD BACK OFFICE CHIEF OF ENGRS OCT 5 1903  
I rec'd 22 dec 9  
C'D, Engr's Office SAVANNAH, GA. OCT 3 1903  
U.S. Army,  
NORFOLK, VA. AUG 31 1903

Received back,  
W'g Off., U. S. Army,  
NORFOLK, VA. AUG 31 1903

C'D, Engr's Office SAVANNAH, GA. AUG 29 1903  
U.S. Army,  
C'D, Engr's Office SAVANNAH, GA. AUG 14 1903  
U.S. Army,

1st Indorsement.  
OFFICE OF DIVISION ENGINEER,  
SOUTHEAST DIVISION,  
Savannah, Ga., August 14, 1903.

1. Respectfully submitted to the Chief of Engineers, U. S. A.
2. The change to the type form, after an expensive foundation had been completed, involves a considerable addition to the first estimate of cost.
3. The adaptation is believed to be the best that can be designed and the project is submitted with the recommendation that it be favorably considered.

*James P. Quinn*  
Lt. Col., Corps of Engineers,  
Div. Eng., S. E. Div.

2d Indorsement  
Office Chief of Engineers,  
U. S. Army,  
August 27, 1903.

1. Respectfully returned to Captain Winslow, approved, subject to modification in the following details:
2. An angle-iron should be worked into the top of the riser between the working platform and the surface on which the base-ring rests, as shown on sheet 1 of the 12-inch type emplacement drawings and, more clearly, on the accompanying platform sheet.
3. All hydrants must be placed in the rear of the battery, and no water-

pipes placed in concrete masses. The 6-inch drain from the hydrant under the parapet to the counter-weight well will also be omitted.

4. Ventilators will be provided as shown on the accompanying blue print.

5. Relautograph niches must be provided, one for each emplacement, as indicated on the blue print. They must be of the type shown on the small blue print herewith and, more in detail, in the Twelfth Supplement to Mimeograph No. 48.

6. Rooms must be provided for the maneuvering sets of such size as will answer the requirements of the accompanying blue print. This may be done by partitioning off portions of the rooms shown in the project.

7. The estimates appear to call for some 14,268 cubic yards of concrete, while the type plans call for 10,400 cubic yards. A hasty examination of the plans fails to show where the additional \$26,000 worth of concrete is needed. Captain Winslow is requested to inform this office whether he found the type estimate incorrect.

8. Work on this battery should proceed as far as is possible with the funds now in Captain Winslow's hands; keeping in mind a possible delay in receiving any additional funds till a new Fortification bill becomes law. Concrete work

should be completed as far as money permits, leaving embankment etc., till further funds can be allotted.  
9. This paper and Inclosure to be returned; the blue prints be retained.

*James P. Quinn*  
Acting Chief of Engineers

37221  
41  
Incl. 42 & blue prints of  
37221 & 40078  
42 166, 170, 176, 178  
in sep. roll.

Through Lieut. Col. JAMES B. QUINN,  
Corps of Engineers,  
Division Engineer, Southeast Division

9443  
3rd Indorsement.  
OFFICE OF DIVISION ENGINEER,  
SOUTHEAST DIVISION,  
Savannah, Ga., August 29, 1903

Respectfully forwarded to Captain Winslow, inviting attention to the preceding indorsement  
*James P. Quinn*  
Lt. Col., Corps of Engineers;  
Div. Eng., S. E. Div.  
6 Encls. in sep. roll.

4th indorsement.  
Engineer Office, U.S. Army,  
Norfolk, Va., Oct. 1, 1903.

1. Respectfully returned to the Chief of Engineers, U.S. Army, in compliance with the 2nd indorsement hereon.

2. The modifications directed by the Chief of Engineers in that indorsement have been noted and will be complied with in the construction.

3. The difference in the quantity of concrete noted in Par. 7 of that indorsement is due to the following facts, and not to error in calculation: The foundation on which the emplacements are to be built was constructed for plans approved May 22, 1901, and consists of a number of I-beams set in concrete. The depth of the wells shown in those plans was but 6 feet 6 inches, and, in the more recent plans, to which the design submitted conforms, the depth of these wells has been increased, and, as it is impossible, on account of the I-beams in the foundation, to lower the actual reference of the bottom of the wells, this increase in depth of the wells could only be affected in the new design by an increase in the height of the parapet, and, in fact, of the entire battery. As shown in the type plans, the bottom of the mass of concrete does not extend below the reference of the floors of the magazines. In this construction, it is necessary to commence this concrete with the original founda-

tion. There is also a slight increase in the concrete work necessary in adopting the new plans to the already completed work at the west end of the battery.

*L. J. Quinn*  
Captain, Corps of Engineers,  
1452 F. M. U.S. Army.  
25

1 tracing, in sep. pkg.

Through:

Lieut. Col. James B. Quinn,  
Corps of Engineers, U.S. Army,  
Division Engineer,  
Southeast Division.

5th indorsement.  
OFFICE OF DIVISION ENGINEER,  
SOUTHEAST DIVISION.

Respectfully submitted to  
the Chief of Engineers, U. S. A.  
Approval recommended.

*James B. Quinn*  
Lt. Col., Corps of Engineers,  
Div. Eng., S. E. Div.

1 encl. in sep. roll.

9443  
OFFICE CHIEF OF ENGRS. OCT 5 1903

O/K

ENGINEER OFFICE, U. S. ARMY,  
ROOM 2, CUSTOM HOUSE.

Norfolk, Va., June 16, 1906.

Brig. Gen. A. Mackenzie,  
Chief of Engineers, U. S. Army,  
Washington, D. C.

General:

1. I have the honor to report that Battery Parrott, Fort Monroe, Va., containing two emplacements for 12-inch B. L. Rifles, has now been completed, with the exception of the storage of some of the construction plant, and a few minor details of the battery, which should, in the ordinary course of events, be completed before the return of these papers. I therefore respectfully recommend the formal transfer of this battery to the garrison. The armament was put in place about one year ago, and the battery has been, for a long time, in the hands of the garrison, as far as the use of the armament is concerned.

2. Three tracings, showing the plans of the electric, drainage and ventilating systems of this battery, are forwarded by to-day's mail, in a separate package, for the action of the Department.

Very respectfully,

Your obedient servant,



Major, Corps of Engineers,

3141 F. M.

U. S. Army.

3 tracings in sep.pkge.

OFFICE OF CHIEF OF ENGINEERS,

STEPH

81 JUN 1906  
37221  
46

WAR DEPARTMENT.

Norfolk,  
June 16, 1906.

Winstlow,  
Major E. E.

Reports completion with exceptions noted of two emplacements for 12" B. L. Rifles, Battery Parrott, Ft. Monroe, and recommends formal transfer to the Artillery. Incloses three tracings showing drainage, etc.

3 Inclos. B. D.  
(Tracings)

\*

*Manual*  
June 23/06 - Letter to M. S. with inclos. 47-49.

7

WAR DEPARTMENT,  
OFFICE OF THE CHIEF OF ENGINEERS,  
WASHINGTON.

June 23, 1906.

The Military Secretary.

Sir:

1. I have the honor to report the completion of Battery Parrott, Fort Monroe, Va., comprising two emplacements for 12-inch rifles on disappearing carriages, and to recommend that the necessary instructions be now issued for their transfer to the troops for use and care under the provisions of A. R. 1535.

2. Tracings showing the ventilating, drainage, and electric systems, and containing instructions for the garrison, are submitted herewith. It is recommended that these tracings be approved by the Secretary of War, and that, if approved, his signature be appended thereto, and the tracings then returned to this office, in order that blue prints may be prepared for the information and guidance of all concerned.

Very respectfully,



Brig. Gen., Chief of Engineers,

U. S. Army.

37221

46

Inclos. 47-49 accomp.

37221  
871

3141 3M

Washington, D.C.  
June 23, 1906.

REPRODUCED AT THE NATIONAL ARCHIVES

Re: The completion of Battery  
No. 1, Fort Monmouth,  
New Jersey, and the  
transfer of the same to  
the 1st Indorsement  
Company, 1st Cavalry  
Regiment, U.S. Army,  
at Fort Monmouth,  
New Jersey.

Enclosed herewith are  
three copies of the  
tracings of the  
plans of the Battery  
No. 1, Fort Monmouth,  
New Jersey, and the  
transfer of the same to  
the 1st Indorsement  
Company, 1st Cavalry  
Regiment, U.S. Army,  
at Fort Monmouth,  
New Jersey.

3 inclos. 37221  
47-49 accy.

READ BACK OFFICE CHIEF OF ENGINEERS  
WAR DEPARTMENT  
WASHINGTON, VA. JUN 30 1906

8

1st Indorsement.

To the  
Secretary of War.

U.S.O., June 25, 1906.  
3 Inclosures.

Reed,  
Car,

2nd Indorsement.  
War Department,  
June 26, 1906.

Approved as within recom-  
mended.

Robert Skawronski  
Acting Secretary of War.



2d Indorsement.

To the  
O. of E., inviting atten-  
tion to the inclosed copy of letter  
from his office of this date to  
the commanding general, Atlantic  
Division.

U. S. O., June 25, 1906.  
4 Inclosures.

WAR DEPARTMENT,  
WASHINGTON.

June 28, 1906.

1. Respectfully referred to  
Maj. E. Eveleth Winslow, Corps of  
Engineers, for his information and  
guidance.

2. Major Winslow is requested  
to have one or more blue prints  
of each of the tracings posted in  
the emplacement to which it per-  
tains and to furnish such addi-  
tional copies as may be desired  
by the Post Commander. He will  
also send one copy by mail to the  
Chief Engineer Officer of the At-  
lantic Division. Attention is in-  
vited to G.O. No. 65, H.Q.A., A.G.O.,  
1901. An inspection of the em-  
placements should be made by the  
Engineer Officer, in person, in-  
company with the Artillery Offi-  
cer who is to sign the receipt.  
3. When the necessary record  
has been made, these papers will  
be returned to this office with  
report of date of transfer, and  
with receipt of the Artillery

Officer, on which the condition  
of the emplacements should be  
stated. An additional page cov-  
ering the emplacements, for incor-  
poration in the last report of  
completed batteries from the  
Norfolk District, as required by  
Pars. 50 and 57, Digest of Orders  
and Circulars, should also accom-  
pany these papers when returned.  
By command of Brig. Gen. [Signature]  
Major, Corps of Engineers

37221  
51  
Inclo. 52 accomp.  
Incls. 47-49 in sep. roll.

HEADQUARTERS  
ARTILLERY DISTRICT OF THE CHESAPEAKE,

FORT MONROE, VIRGINIA.

July 5, 1906.

The Military Secretary,  
Department of the East.  
Governor's Island, N.Y.

Sir:-

I have the honor to report that, in compliance with par. 1, 2 and 3. General Orders No., 65, Headquarters of the Army, A.G.O., May 11, 1901, I made a careful and thorough inspection of Battery Parrott located at this post, accompanied by Major E. Eveleth Winslow, Corps of Engineers, District Engineer, Captain Joseph P. Tracy, A.C., Artillery Engineer, and Captain William Chamberlaine, A.C., Battery Commander. I find the Battery, Emplacement, guns and all mechanical and electrical appliances connected with the battery in satisfactory condition. Galleries and magazines are dry. All doors were opened and closed and found to operate satisfactorily. Ammunition hoists operate satisfactorily and the means of ammunition supply is adequate to the most rapid fire of the guns. All drains were free and open; the parapet is free from gullies and there is no evidence of drifting sand. Ramps, covered ways and approaches in satisfactory condition. The guns were found in condition for service, and were tested as to level and graduation. Breech mechanism and working surfaces were inspected found free from rust and in general all requirements of paragraph 3 were complied with and the conditions found satisfactory with exception of the limits of fire of No. 1 gun. Enclosed herewith is a tracing showing limit of traverse to left of this gun, both by electric stop and by hand, from which it appears that in both cases a portion of the channel is not covered by this gun as shown on the tracing.

The power for electric equipment of Battery Parrott is an unbalanced triphase current of 220 volts, running a polyphase motor directly connected to a D.C. generator. The current from the last named generator is used to charge the storage battery (consisting of 60 cells Chloride Accumulator Type E 13) or can, by means of the distributing panel, be used to supply light to the various lighting circuits or run the motor generator sets (supplied by the Ordnance Department) for electrical traversing, elevating or retracting of the pieces and shot and powder hoists.

This battery was temporarily turned over to the Artillery in April 1905 for use during the Army and Navy exercises of that year. The guns were mounted by the 118th. Company, Coast Artillery. The various tests required under G.O. 65 were made at that time and since and everything found to operate in a satisfactory manner.

The battery consists of two 12-inch guns model 1900, mounted on L.F. Disappearing carriage model 1901.

Very respectfully,

R. D. Potts,

Colonel, Artillery Corps,  
Commanding District.

Headquarters Artillery District of the Chesapeake,  
Fort Monroe, Virginia, July 6, 1906.

Official copy respectfully furnished Major E. Eveleth Winslow,  
Corps of Engineers, for his receipt.

By order of Colonel Potts:

9/4/1	Engineer Corps U.S. Army
12	NORFOLK, VA.
Received..... JUL 7. 1906	

OFFICE OF CHIEF OF ENGINEERS,

3722 / 961  
 56  
 WAR DEPARTMENT.

Fort Monroe, Va.  
 July 5, 1906.

Commanding Officer,  
 Colonel R. D. Potts.

In compliance with Para. 1, 2 and 3, General Orders No. 65, Headquarters of the Army, A. G. O., May 11, 1901, reports results of inspection of Battery Parfitt, Fort Monroe, Va., transferred to the Artillery.

Approved: \_\_\_\_\_  
 Captain \_\_\_\_\_

✓